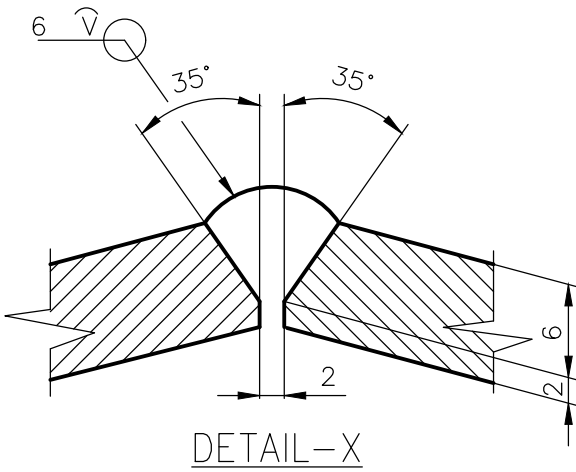
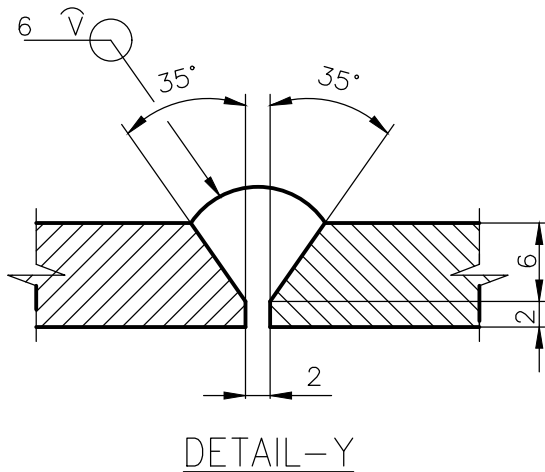
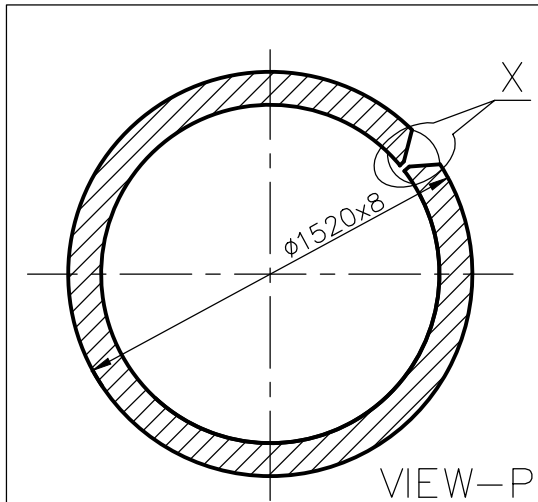
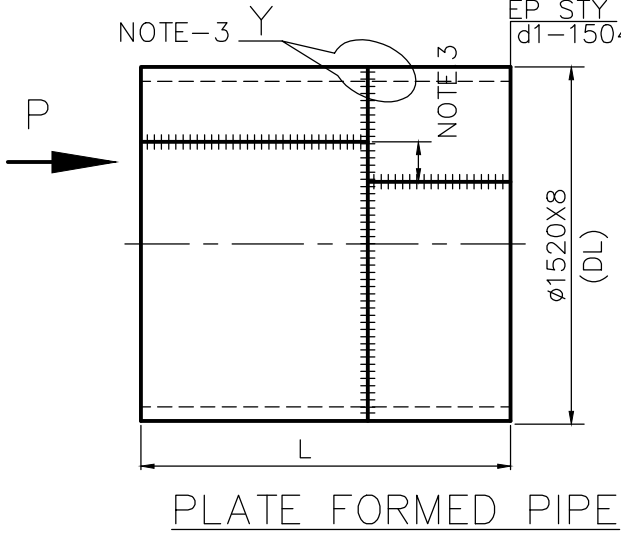
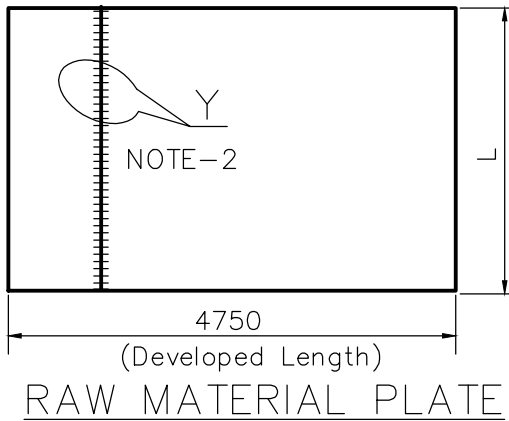


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3-80-655-35536

DRAWING No



NOTES: -

- 1 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC. FULL PENETRATION OF WELDS TO BE ENSURED.
- 2 IF SINGLE PLATE OF GIVEN SIZE IS NOT AVAILABLE, THEN TWO PLATES (MAXIMUM) CAN BE JOINED TO BUILD UP THE DEVELOPED SIZE AND ROLLED AS SHOWN.
- 3 SUITABLE STAGGERING OF LONGITUDINAL WELD JOINTS IS TO BE DONE, IF PIPE LENGTH HAS TO BE BUILT UP.
- 4 WELD JOINTS ARE TO BE RADIOGRAPHED AS PER APPLICABLE QP.
- 5 SPIDER ARRANGEMENT HAS TO BE WELDED AT THE ENDS AFTER EDGE PREPARATION. REFER DWG.NO. 4-80-999-93078

01

|         |          |                           |                |          |                |   |          |     |
|---------|----------|---------------------------|----------------|----------|----------------|---|----------|-----|
| 08      | 08       | PLATE<br>PL.8x4750xL=3000 | 3-80-655-35536 |          | SA 516 Gr.70   | C | 894      | 462 |
|         |          |                           |                |          |                |   |          | 1   |
| 07      | 07       | PLATE<br>PL.8x4750xL=1565 | 3-80-655-35536 |          | SA 516 Gr.70   | C | 466      | 839 |
|         |          |                           |                |          |                |   |          | 1   |
| 06      | 06       | PLATE<br>PL.8x4750xL=6425 | 3-80-655-35536 |          | SA 516 Gr.70   | C | 1916     | 578 |
|         |          |                           |                |          |                |   |          | 1   |
| 05      | 05       | PLATE<br>PL.8x4750xL=1967 | 3-80-655-35536 |          | SA 516 Gr.70   | C | 586      | 638 |
|         |          |                           |                |          |                |   |          | 1   |
| 04      | 04       | PLATE<br>PL.8x4750xL=5770 | 3-80-655-35536 |          | SA 516 Gr.70   | C | 1720     | 845 |
|         |          |                           |                |          |                |   |          | 1   |
| 03      | 03       | PLATE<br>PL.8x4750xL=1006 | 3-80-655-35536 |          | SA 516 Gr.70   | C | 300      | 029 |
|         |          |                           |                |          |                |   |          | 1   |
| 02      | 02       | PLATE<br>PL.8x4750xL=1914 | 3-80-655-35536 |          | SA 516 Gr.70   | C | 570      | 832 |
|         |          |                           |                |          |                |   |          | 1   |
| 01      | 01       | PLATE<br>PL.8x4750xL=7055 | 3-80-655-35536 |          | SA 516 Gr.70   | C | 2104     | 507 |
|         |          |                           |                |          |                |   |          | 1   |
| VAR NO. | ITEM NO. | DESCRIPTION               | DRAWING NO.    | ITEM NO. | MATERIAL CODE  | A | UNIT WT. |     |
|         |          |                           |                | VAR NO.  | MATERIAL SPEC. | C | QTY.     |     |

TYPE OF PRODUCT  
OR NAME OF  
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,  
PIPING CENTRE, MADRAS

|      |                 |              |                  |                |
|------|-----------------|--------------|------------------|----------------|
| DRN  | NAME<br>E.PYRIA | SIGN<br>-sd- | DATE<br>27.02.19 | NO OF<br>ITEMS |
| CHD  | SARAVANAN.C     | -sd-         | 27.02.19         |                |
| APPD | KVR             | -sd-         | 27.02.19         |                |

|       |                                 |              |                |                                  |             |
|-------|---------------------------------|--------------|----------------|----------------------------------|-------------|
| DEPT. | GRADE OF<br>UN TOL. DIM         | SCALE        | WEIGHT (Kg).   | NAME OF ORIGINAL<br>ORGANISATION | ITEM<br>No. |
| CODE  | C/M/F                           | N.T.S        | ----           | ----                             |             |
| TITLE | PLATE FORMED PIPE<br>(OD1520x8) | CARD<br>CODE | DRAWING No.    | REV                              |             |
|       |                                 | U 01         | 3-80-655-35536 | 01                               |             |

|           |                          |                     |                  |
|-----------|--------------------------|---------------------|------------------|
| REV<br>01 | DATE<br>24.07.19         | ALTERED<br>APPROVED | M.P.K<br>TRINADH |
| ZONE      | VARIANTS LENGTH ALTERED. |                     |                  |
|           | REVISION MARKED AS       | 01                  |                  |